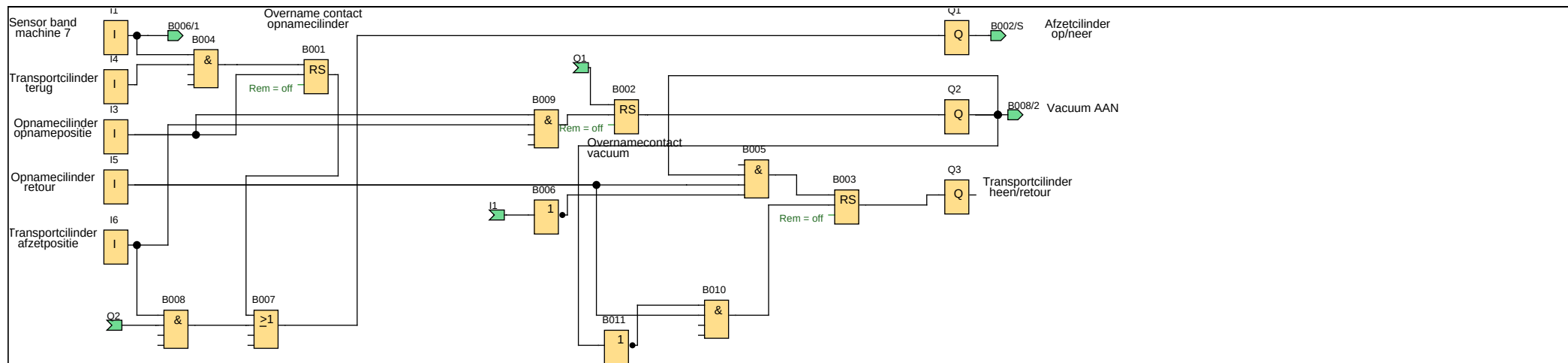




Creator:	user	Project:		Customer:	
Checked:		Installation:		Diagram No.:	
Date:	7/11/19 1:12 PM/7/11/19 3:32 PM	File:	LOGO Program.lsc	Page:	1 / 3

Block Number (Type)	Parameter
B001(Latching Relay) : Overname contact opnamecilinder	Rem = off
B002(Latching Relay) : Overnamecontact vacuum	Rem = off
B003(Latching Relay) :	Rem = off
I1(Input) : Sensor band machine 7	
I3(Input) : Opnamecilinder opnamepositie	
I4(Input) : Transportcilinder terug	
I5(Input) : Opnamecilinder retour	
I6(Input) : Transportcilinder afzetpositie	
Q1(Output) : Afzetcilinder op/neer	
Q2(Output) : Vacuum AAN	
Q3(Output) : Transportcilinder heen/retour	

Connection	Label
I1	
I3	
I4	
I5	
I6	
Q1	
Q2	
Q3	