





Heatsink U2 must be connected to power supply ground.



Date	Name	Description	
Jan. 18, 2017	AJP	CNC Router Single 1 Axis Stepper Motor Driver TB6560 (3A)	Page: 1 of 1
Dec. 12, 2017	Corrected R16		
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- 01. Remove switches SW1, SW2 and SW3
- 02. Remove U6 (LS123), R14, R16, R18 and C10
- 03. Remove "Enable" opto coupler (U5) , R15
- 04. *Remove "Run" LED*
- 05. Clean PCB
- 05. Replace switches SW1, SW2, and SW3 with jumpers.
- 06. Cut trace and rewire +5Volt to capacitor and regulator.
- 07. Cut trace and rewire SW2.
- 08. *Mount LED connector*
- 09. Connect heatsink to ground.
- 10. Apply heatsink compound.
  - a. Check oscillator frequency C9.*



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